



Non-toxic bioplastic for the food packaging industry

Using renewable biomass to replace
non-degradable plastic





Cultivated kelp can provide much biomass

- Much research on bioactive compounds
 - > Not my field
- Hydrogels
- > How about making films – > for food packaging and

Voilà ... I made films you can just as well eat



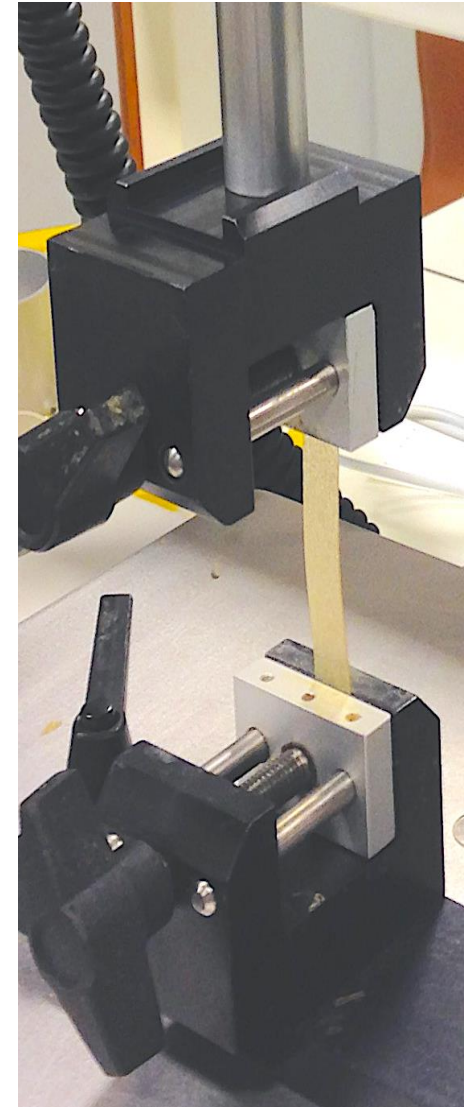


Tests and measurements

- Complex comparison between films
 - > many compounds, 3 types of alginate and 3 of water
- Texture analyser & thickness
 - > films tested for strength, elongation & toughness
- CIELAB color, water activity, FT-NIR, microscope

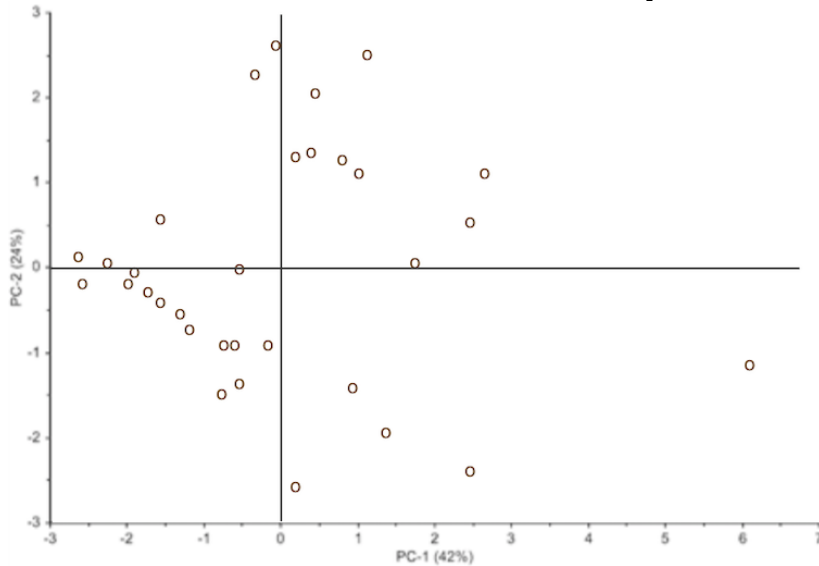
😊 Great relief 😊

- 12 films selected for evaluation in 1000x microscope

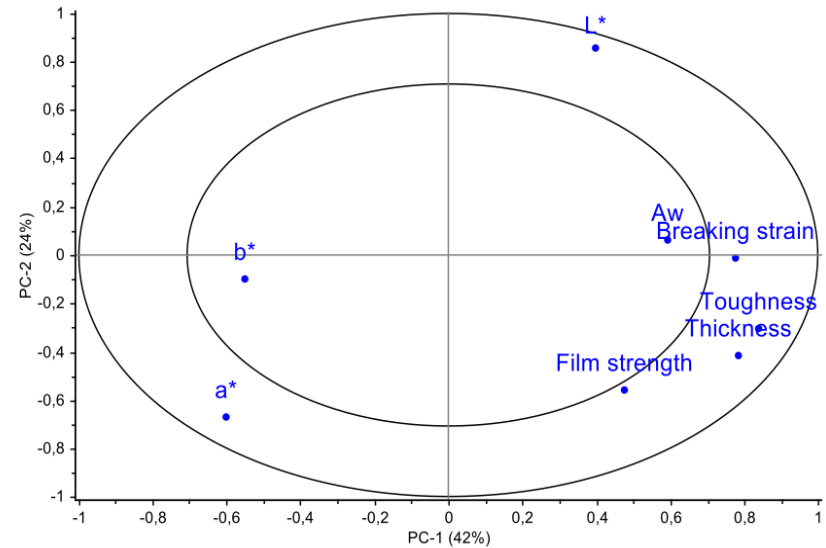




Principal component analysis (PCA)



Similarity (close groupings) or variety (high separation) between the film samples. PC-1 on x-axis explains 42% of the variability, while PC-2 explains 24%.



Connection between the variables: L*a*b* colors, water activity (A_w), thickness and texture measurements (breaking strain, toughness & strength).

Pearson's correlation factor calculated between individual parameters for these films:

Thickness had strong correlation to strength ($r=0.802$) and toughness ($r=0.708$), but intermediate to breaking strain ($r=0.461$).

Toughness and breaking strain had strong correlation ($r=0.754$).

Color measurements: The only correlation was inverse ($r=-0.934$) between L^* and a^* values.

Water activity (A_w) had intermediate correlation between the film breaking strain ($r=0.580$) and toughness ($r=0.506$).





Different kind of films - many possibilities

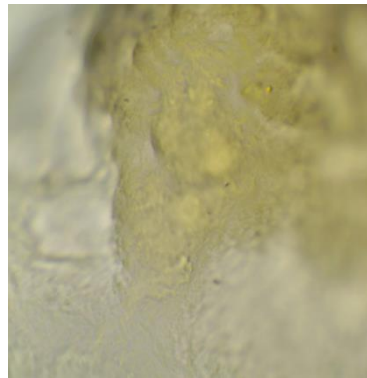
- The colors range from white opaque to dark brown
- Most are semi transparent
- Smooth texture or rough
- Flexible or hard
- Water sensitive or not
- Needs more research before scale up



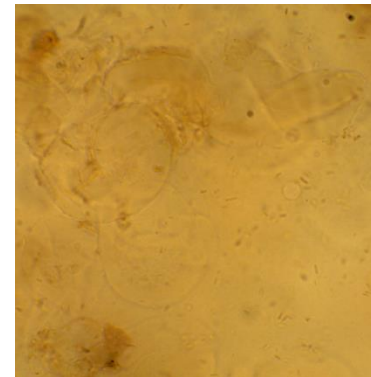


New trends suitable for these films

- Food coating
- Edible films
- 3D printing
- Conventional films
- Future applications



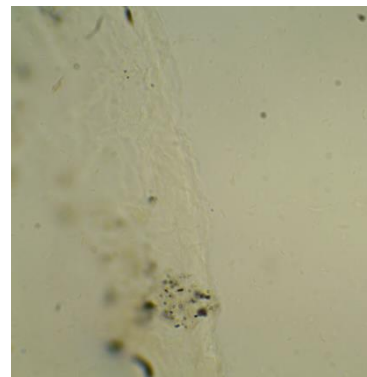
Film no 5



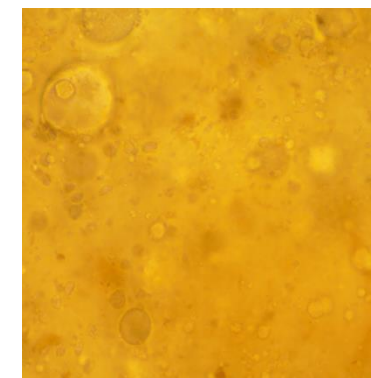
Film no 9b



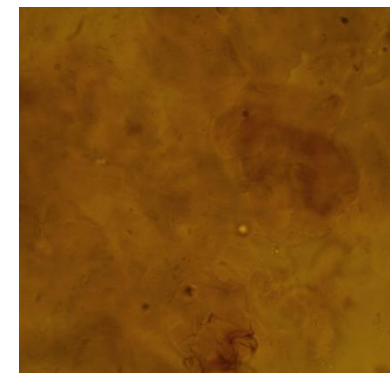
Film no 10



Film no 12



Film no 14



Film no 18

